IN THE CLAIMS

surface to the outer surface,

Please amend claims 1-6 by rewriting the same as follows:

- 1. (Once Amended) A ring comprising:
 - a first band portion having an inner surface and an outer surface;
 - a second band portion having an a solid inner surface and an outer surface; and
- a plurality of openings cast in said first <u>band</u> portion extending from the inner

whereby said openings are clearly defined by the solid inner surface of the second band portion.

- 2. (Once Amended) The ring of claim 1 whereby said openings form indica or geometric designs.
- 3. (Once Amended) The ring of claim 1 whereby the first portion has an outer surface which is substantially the same diameter as the inner surface of the second portion.
- 4. (Once Amended) The ring of claim 3 whereby the first portion fits inside the second portion to form a single ring.
- 5. (Once Amended) The ring of claim 4 whereby the inner surface of the second portion is flat and forms the back surface of the openings of indica or designs in the first portion.
- 6. (Once Amended) The ring of claim 1 whereby the first portion and the second

nt precious metals and are cast separately and fitted together.
The ring of claim 6 wherein the first and second portions are case
wax process.